

# *m***Grip**<sup>™</sup> Modular Gripping System

The *m*Grip modular gripping system is a suite of configurable gripper and controller products that enables reliable, high-speed picking of traditionally hard to grasp items in the food processing industry. *m*Grip's proven soft gripper technology allows robots to safely and efficiently pick and pack products while also increasing throughput and efficiency.

## **Features and Benefits**



## Adaptable Gripper

Pick challenging products with virtually any robot type. One gripper can be used to pick multiple SKUs.



### Reliable Design

Engineered to last in demanding environments. *m*Grip is used globally in various manufacturing settings and has completed billions of picks.



### Food Grade

An IP69K rating, food-grade materials, and sanitary design elements make *m*Grip a great choice for food automation.



### Versatile Platform

Off-the-shelf components to quickly build production-grade tools in different configurations.



### Fast

Execute multiple picks in under a second for your high-speed applications.



## Precise, Repeatable

Effectively pick from tightly packed product arrays and place accurately into various forms of packaging.

## mGrip Configurations

The modular design of *m*Grip allows for configurable gripper size, shape, and spacing to meet the need of your application.



## Circular mGrip

(3, 4, 5, and 6 finger options)





### Circular finger spacing

3 finger diameter: 30mm to 130mm 4 finger diameter: 45mm to 145mm 5 finger diameter: 55mm to 155mm 6 finger diameter: 75mm to 165mm

## **Controller Options**

All of our grippers are enabled by a Soft Robotics Control Unit (SRCU). Our high performance controllers have done applications at 120 picks per minute and higher, allow precise programming control of our grippers, and optimize gripper life.



SRCU-G2 Controller Our highest performance controller with custom enclosure designed to IP65.



SRCU-Mini Controller\*
Our fast and compact
controller, perfect for
integrator flexibility.

## mGrip Specifications

Pickable object dimensions	Circular: diameter up to 165 mm <sup>2</sup> Parallel: width up to 120 mm* *Able to handle larger sizes upon request
Pickable object weights	Up to 3.4 kg (7.5 lbs)
Achievable application rate	Up to 120 picks per minute* *Application dependent
Tool height	130 mm - 190 mm
Tool mass	200 g - 1.6 kg* *Dependent on gripper configuration and type
Ingress protection rating	IP69K

#### **Controller Specifications**

Controller air requirement	95 psig
Input air quality	ISO 8573-1:2010 [5:5:4]
Controller power requirement	24 VDC ± 10% @ 0.5 A MAX
Communications protocol	Digital and Analog IO

*m*Grip and Soft Robotics Control Units are configurable at time of order. *m*Grip kits are offered in both a Standard (Aluminum) and Food Grade (Stainless Steel) option.

Food Grade *m*Grip kits are compliant with (EC) 1935:2004 and meet the requirements of the United States FDA Codes of Federal Regulation 21 CFR concerning materials intended for food contact.



<sup>\*</sup>Available in Universal Robots and FANUC specific configurations.